

# Receiving Report

Date: 12/10/23  
 Supplier: ThyssenKrupp

Batch No: 1123418  
 Dart P/O: 18161

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection: 12/10/24 N/A ☐  
 Work Order: 89 N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 12/10/23  
 Date: [Signature]  
 Received/Costing: [Signature]  
 Initial: [Signature]

Location \_\_\_\_\_

## Page 1 of 1

All amounts are calculated in domestic currency.

10

<b>Book Amt</b>	
\$1,885.70	
\$335.13	
\$620.06	
128.0000	
0.0000	
0.0000	
\$2,840.90	
0.0000	

43

Ship From: THYSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 791622  
Ship Date 24Oct12 at 13:37 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-501456- 1 Your PO # 18161  
Part # QQ-A- 250/12  
ALUMINUM PLATE 7075-T651  
1.750" THICK X 2.2500" X 144.0000"  
Heat Number 404901 Tag No 116966

Quantity 13.50 SFT PCS 6 Wt LBS 360

MTR

2) Our Order PEC-501456- 2 Your PO # 18161  
Part # QQ-A- 250/12  
ALUMINUM PLATE 7075-T651  
2.250" THICK X 2.7500" X 96.0000"  
Heat Number 388391 Tag No 116967

Quantity 1.83 SFT PCS 1 Wt LBS 65

MTR

3) Our Order PEC-501456- 3 Your PO # 18161  
Part # QQ-A- 250/12  
ALUMINUM PLATE 7075-T651  
.375" THICK X 5.0000" X 144.0000"  
Heat Number P16724 Tag No 116968

Quantity 20.00 SFT PCS 4 Wt LBS 115

MTR

TOTAL: Tags 3 PCS 11 LBS 540

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.  
ATTN: CHANTAL/LINDA

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

SANDIA PLATTE 12/10/24  
REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION  
Q/QST# 1017327981 TQ001 TPS/GST TVH/HST# 140223934 RT0001  
DATE

Ship From: B I L L O F L A D I N G  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 791622  
Ship Date 24Oct12 at 13:37 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

===== B I L L O F L A D I N G =====  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID, 1 BDL G.W. 690 LBS

ITEMS (1&2) SKID  
ITEM (3) BDL

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

*Rob Woodall*

Director of Manufacturing Davenport Works

Terrence Thom  
Quality Assurance Manager

Page 1 of 2

1368094  
Ship Date 0 B.L. No. Invoice No. Alcoa No. Item Ship From: RIVERDALE, IA.  
2012-04-18 6945379 00000 1000369599-5 DE-69599-5  
P.O. No./Govt Contract No. Customer Alcoa Item  
5400136198 Lnh#: 0050 C&B G041090316R07

Ship To: COPPER & BRASS SALES INC  
1015 SAINT JEROME ST.  
MISHANAKA 46544 IN

Item Description  
1.78 IN TK (+.120 -0.000) X 60.5 IN W (+.375 -0.000) X 144.5 IN IN (+.5 -0.0) CAT X 090910-1 (N) A/T 7075-T651 RECTANGULAR MILL FINISH, SAVED  
ALFIR00996. EXC TK TL AMS-QQ-A-250/12 IS 2007 EXC\_MRK, TK TL AMS4045 REV K EXC\_MRK, TK TL ASTM B209 REV 10 ((MARKED)) KRAFT PAPER  
INTERLEAVED MAX GROSS SKID WGT: 5000 LB QUAN TOL +/- 40 & COR 0206868 REV 07 CUST REQ 12-04-18 \*\*\* W/E 12-04-21 \*\*\*

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	397774	404901	3259	2	PC	47347	

Notes for COR: 0206868.7  
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12.

COR: 0206868.7 -Specification Limits

Temp Dir	UTS	TYS	ELAD
T651 Long Transv.	KSI	KSI	PCT
Max	Max	Max	Max
Min	77.0	67.0	6

Chemical Composition	SI	FE	CU	MN	MG	CR	ZN	TI	Each	Total	Other
Alloy 7075	Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15
	Min	1.2				2.1	0.18	5.1			REMAIN

*12/10/12*

From: Copper and Brass Sales  
Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120774  
Part: PO: PEC-242973  
Wgt: 360.000 LB Date: 10/19/2012

*James H. Baber*

# CERTIFIED INSPECTION REPORT

**Alcoa Inc.**

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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*Rob W. Woodall*

Rob W. Woodall  
Director of Manufacturing Davenport Works

*Terrance Thom*  
Quality Assurance Manager

Page 2 of 2

1368094  
Ship Date 0 B.L. No. Invoice No. Alcoa No. Item  
2012-04-18 6945379 00000 1000369599-5 DP-69599-5  
P.O. No./Govt Contract No. Customer Alcoa Item  
5400136198 Ln#: 0050 C&B G041090316R07

COR: 0206868.7 -Specification Limits (cont.) -----  
Lot: 404901 - Mechanical, Physical, Metallography, Quantometer Results -----

Temp	Dir	Test	UNS	TYS	ELAD
T651	Long Transv.	3	82.4	73.2	10.3
			82.2	72.3	10.9
			83	73.3	11.1

Cast Number	Chemical	OES	SI	FE	CU	MN	MG	CR	ZN	TI
H9459014	Actuals		0.06	0.28	1.6	0.01	2.5	0.19	5.7	0.02

This material was melted in the United States or a Qualifying Country [REF DEARS 225.872.1(a)]; it was manufactured in the United States

12/10/24  
12/10/24

From: Copper and Brass Sales  
Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120774  
Part: PO: PEC-242973  
Wgt: 360.000 LB Date: 10/19/2012

*James H. Baker*

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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*Rob Woodall*

Rob Woodall

Director of Manufacturing Davenport Works

*Terence Thom*  
Quality Assurance Manager

Page 1 of 2

Ship To: COPPER & BRASS SALES INC

1015 SAINT JEROME ST.  
MISHAWAKA 46544 IN

Item Description  
2.28 IN TK (+.120 -0.00) X 60.5 IN W (+.375 -0.000) X 144.5 IN LN (+.5 -0.0) CAT X 090925-9 (N) A/T 7075-T651 RECTANGULAR MILL FINISH, SAWED ALFRL01001. EXC TK TL AMS-QQ-A-250/12 IS 2007 EXC\_MRK, TK TL AMS4045 REV K EXC\_MRK, TK TL ASTM209 REV 10 ((MARKED)) KRAFT PAPER INTERLEAVED MAX GROSS SKID WGT: 5000 LB QUAN TOL +/- 40 & COR 0210928 REV 10 CUST REQ 12-03-14 \*\*\* W/E 12-03-17 \*\*\*

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	391654	388391	4158	2	PC	46921	
2	391675	388391	4170	2	PC	46921	
3	391676	388391	4175	2	PC	46921	
			12503	6			

Notes for COR: 0210928.10

PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ-A-250/12 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/12F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/12 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/12.

COR: 0210928.10 -Specification Limits

Temp Dir	TYS	EL4D
T651 Long Transv.	KSI	KSI PCT
Max	76.0	64.0 5
Min		

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120781

Part: PO: PEC-242973

Wgt: 65.000 LB

Date: 10/19/2012

*12/10/24*

*James H Baker*

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

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*Rob Woodall*

Rob Woodall  
Director of Manufacturing Davenport Works

*Terrance Thom*  
Quality Assurance Manager

Page 2 of 2

CQR: 0210928.10 -Specification Limits (cont.)

Chemical Composition	Other									
	SI	FE	CU	MN	MG	CR	ZN	TI	Each	Total
Alloy 7075	Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05
Lot: 388391	Min	1.2	2.1	0.18	5.1					
- Mechanical, Physical, Metallography, Quantometer Results										
Temp	No->	UTS	UTS	UTS	ELAD					
T651	Test	KSI	KSI	KSI	PCT					
Long Transv.	4	80.4	80.5	70.3	10.4					
		80.3	70.2	9.1						
		80.6	70.1	9.9						

Cast Number	Chemical	OES	SI	FE	CU	MN	MG	CR	ZN	TI
H9451053	Actuals		0.07	0.29	1.6	0.02	2.4	0.19	5.6	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

1353966	0	Invoice No.	Alcoa No.	Item	
Ship Date	B.I. No.	Customer	Alcoa Item		
2012-03-14	6867254	00000	1000359855-4		
P.O. No./Govt Contract No.	Customer	Alcoa Item			
5400132396	Ln#: 0040	C&B	G041095271R11		

DAS  
12/10/24

From: Copper and Brass Sales

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del: 2402120781

Part: PO: PEC-242973

Wgt: 65.000 LB

Date: 10/19/2012

*James H. Baber*



3

Constellium Valais SA

CH-3960 Sierre.  
Suisse

Global Aerospace, Transportation and Industry  
Europe - ATI Valais, Sierre and Steg plants

Tel : +41 (0) 27 457 51 11

http://www.constellium.com



CONSTELLIUM ROLLED PRODUCTS  
RAVENSWOOD, LLC

US -26164 RAVENSWOOD

### INSPECTION CERTIFICATE

According To **EN 10204-3.1**  
Disp. Advice / Cert **0080211719**  
Date **29/08/2011** Page **1**

Your Order **5400106058-R01**

Project

Dated **03/06/2011**

Our Confirmation No. **130361-40**

Customer No. **606281**

Sales Contact **Fabienne Salamin**  
**++41 (27) 457 6432**

Certificate Dpt : **41 27 457 66 92**

Aluminium plates in AA7075-T651, mill finish, slightly oiled,  
To AMS QQ-A-250/12, ASTM B209-07, AMS 4045/J and SIE0002-05  
Alumitex paper interleaved

Your article : **012-000289 - 7075-T651**

Lot	Production No.	Weight	Quantity	Dimensions
P16724	6222481	3183.42 Lbs	12	0.375" x 48.50" x 144.50"

### Mechanical and technological properties

Sample	Temper	Ps-UTS	Ps-YS	A%2inch	H8
min-max	T651	>=78000	>=87000	>=9	
min-max					

### Measured values

P16724	T651	87000	79000	12	175
--------	------	-------	-------	----	-----

DAS  
14  
2-89  
12/10/24

### Chemical composition

Required composition (% by weight)

Casting No	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti
Min			1.2		2.1	.18		5.1	
Max	.40	.50	2.0	.30	2.9	.28	.05	6.1	.20

### Analysis results (% by weight)

Other elements: Each <= 0.05% Total <= 0.15%

11931291	0.07	0.2	1.37	0.039	2.54	0.19	0.0055	5.68	0.023
----------	------	-----	------	-------	------	------	--------	------	-------

### Remark

This certificate of conformance verifies that the organization took effective  
control of quality to meet the specified requirements on both the sales order(s)  
and the customer purchase order(s)

\*\*\* COUNTRY OF ORIGIN AND MANUFACTURE : SWITZERLAND \*\*\*

G. Antille

Inspection Department

Valid without signature (S)



DELIVERY  
PCS ☒

240  
PON ☒

PEC-242973  
QC APR

From: Copper and Brass Sales

**DART**  
aerospaceDart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053**PURCHASE ORDER**Purchase Order ID **PO18161**

Purchase Order Date 10/18/12

PO Print Date 10/19/12

Page Number 1 of 2

## Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

## Contact Name

## Vendor Phone

905 669 9444

## Vendor Fax

905 738 9033

## Vendor Account Nbr

## Buyer

Chantal Lavoie

## Requisition Nbr

## Tax Resale Nbr

10127-2607

## Terms

Net 30

## Currency

CAD

## FOB

Destination-Collect

## Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

REVISED

M123456

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	10/26/12 Yes	72.00 f	Yours ppd	\$25.7500	\$1,854.00
Special Inst:			MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE				
2	M7075T6B2.250X02.750	7075-T6 BAR 2.250" X 2.750"	10/26/12 Yes	8.00 f	Yours ppd	\$41.1875	\$329.50
Special Inst:			MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE				

## PO Instructions:

QUOTATION: NO. PEC ST-499164

Change Nbr: 2

Change Date: 10/19/12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO18161

Purchase Order Date 10/18/12

PO Print Date 10/19/12

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	10/26/12	48.00	Yours ppd	\$12.7008	\$609.64
			Yes	f			

Special Inst:

MATERIAL: 7075-T6 OR  
T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS  
4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12  
CUT FROM PLATE

PO Total:

\$2,793.14

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

PO Instructions:

QUOTATION: NO. PEC ST-499164

Change Nbr: 2

Change Date: 10/19/12

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required - YES NO